



Special Features

- Manufactured out of Stainless Steel 304 grade.
- Max. opening : 105°.
- Max. Shutter size : 34" x 22" (850mm x 550mm) for 2 hinges.
- Shutter Thickness : 16mm to 19mm.
- Shutter cavity : Ø35mm, 12 deep, cavity 4mm from edge.
- Finish : Electro Polished.



Specifications

Code Nos.	Model	'A' mm	'B' mm
HS1 SS*	Full Overlay	34.0	29.0
HS2 SS*	Half Overlay	39.0	34.0

*Add M1 after the code for Slip-on Hinge - SS 304 with 4-hole mounting plate

Fitting Instructions

1. Drill out the cavity in the shutter as per the dimensions in Fig. 1. Use 'ebco' drilling jig. Do not chisel.
2. Fit the cap into the shutter cavity and screw on the hinge at right angle to the edge of the shutter. The hinges must not be hammered.
3. Mark hole in the cabinet for mounting plate as per Fig. 2 and screw on the mounting plate.
4. Now, align the shutter with the cabinet, slip-on and screw the hinge on to the mounting plate. Any play or gap in cabinet can be adjusted in the bracket.
5. By loosening the bracket screws, the shutter can slide horizontally and also be pivoted for varying pressure.

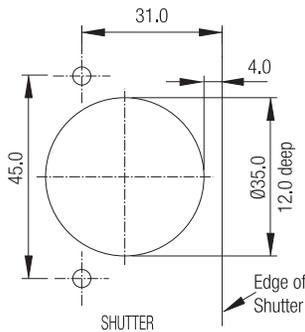
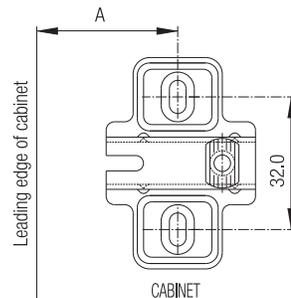
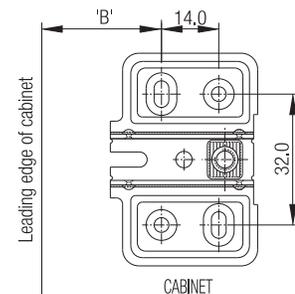


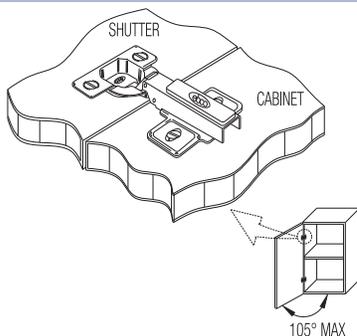
Fig.1



Two Hole Mounting Plate



Four Hole Mounting Plate



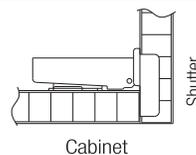
105° MAX

Caution

- For efficiency and durability.
- To avoid damage to hinge, do not force the door to exceed 105°.
 - Do not apply paint or polish.
 - Hinges must be parallel.
 - The hinge must not be hammered.

OVERLAY (Crank 0)

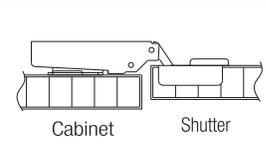
CLOSED CONDITION



Cabinet

Shutter

OPEN CONDITION

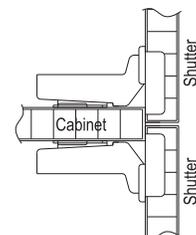


Cabinet

Shutter

HALF OVERLAY (Crank 10)

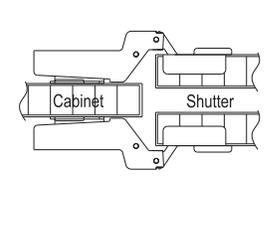
CLOSED CONDITION



Cabinet

Shutter

OPEN CONDITION



Cabinet

Shutter